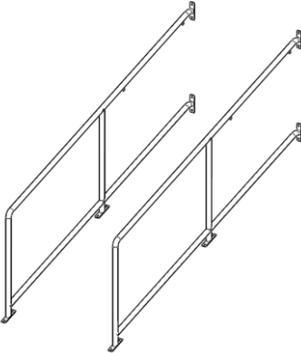


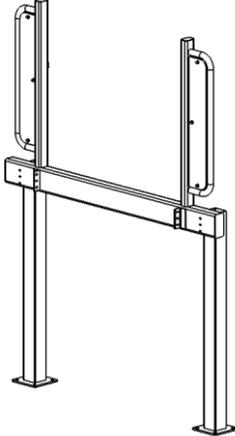
Components



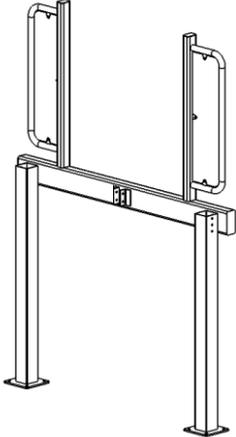
STAIRCASE



HANDRAILS



STAIRCASE FRAME END



FLUME FRAME END

FLUME FRAME SIDE

FRAME SIDE

CENTER SUPPORT

DECKING PANEL

Installation Overview

The following tools are required to complete assembly and installation:

3/4" Wrench and socket	1/2" Masonry bit
9/16" Wrench and socket	9/16" Masonry bit
5/8" Wrench or socket	3/4" Drill bit
1/2" Wrench and socket	High strength epoxy (Red Head G5 or similar)
7/32" Hex key	
3/16" Hex key	Framing square or tape measure
Masonry Drill	

Assembly of your new slide will require at minimum three to four people and should be completed as close to the final installation site as possible.

Note: Once assembled, the slide is very heavy and difficult to maneuver. Slide should be assembled as close to the intended final location as possible.

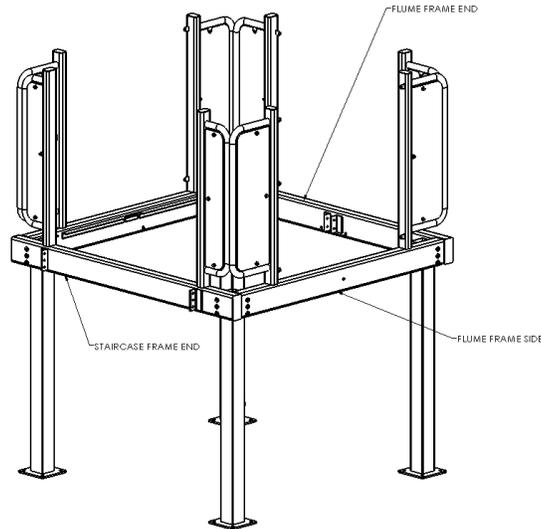
Spectrum provides the following installation location recommendations:

- The end of the slide flumes should overhang the deck by at least 3"
- The slide landing area shall extend at least 3 1/2' feet to both sides of the centerline of the slide exit flume.
- The slide landing area should extend at least 25' from the end of the slide exit section and should maintain a depth of at least 4' extending 12' from the end of the slide.
- The slide landing area should not interfere with any other diving or slide landing areas and should be separated from the rest of the pool with a floating buoy line or similar method.
- **Note:** The slide platform and flume supports must be bonded in accordance with the NEC and any applicable state and local codes. Bonding connections should be achieved using approved and listed methods.

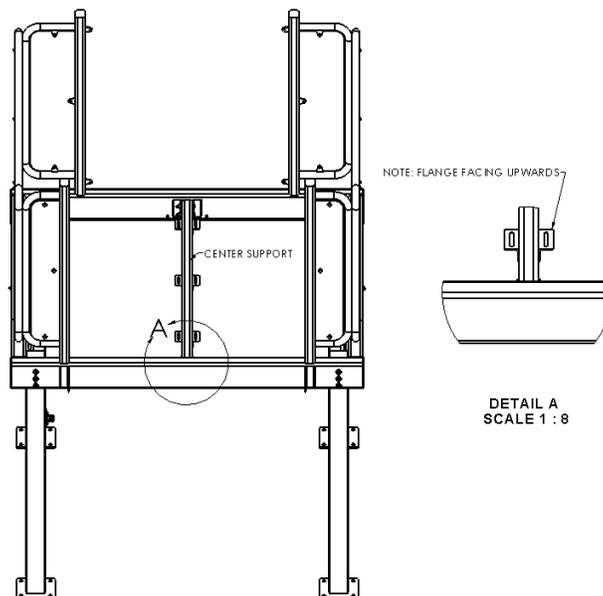
Note: These recommendations may be superseded by state and local codes. It is the responsibility of the customer/installer to ensure that the slide is installed in a compliant manner.

Assembly Instruction

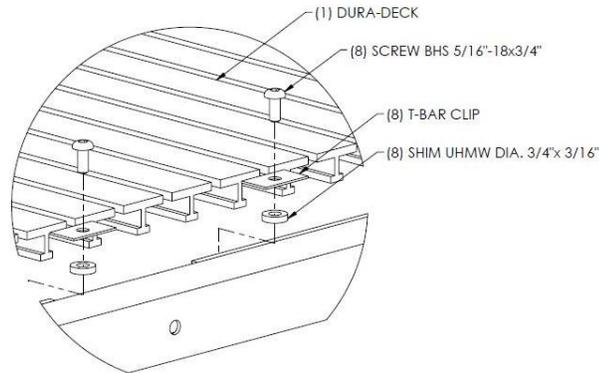
The slide is packaged partially assembled. The stair frame end and the flume frame end are attached to the legs and can be positioned in the standing position at the desired slide location. The flume frame sides can now be bolted on using the 1/2" x 4 1/2" hardware. Do not tighten the hardware until the center brace is installed and the platform is squared.



Install the center brace using the 1/2" x 3 1/2" hardware. The flanges on the center brace should be facing upwards and will be used to secure the decking panels at a later time. The railings can be connected using the 3/8" x 2" hardware at this time as well. There are four (4) locations, one at the top corner of each railing. Ensure all polycarbonate panels are positioned on the mounting tabs with the panel on the outer side of the tab. Ensure the platform frame is square with the use of a framing square or by measuring the corner to corner distances. All of the frame hardware can now be tightened.



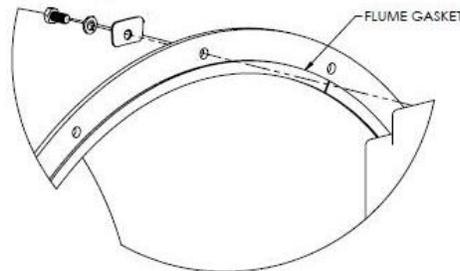
At this time the stairs can be attached to the frame using the 1/2" x 1" hardware. The decking can also be installed at this point. The decking is attached using the included clips and 5/16" hardware as shown below.



You can now install the stair railings. Keep in mind that the polycarbonate panels should be positioned on the outside of the stairs. The panels must be removed from the top portion to allow bolting to the mounting holes in the platform post using the included 5/16" x 1" hardware.

Note: Leave protective covering on all poly carbonate panels until installation is complete to avoid damage to the panels.

To prepare the slide flumes for assembly apply the flume gasket material as shown below. Gasket material should be applied to the flange without a lip on each section. Overlap the ends of the gasket material by at least 1/2" to ensure a complete sealing.



Once the stair installation is complete the 30° flume entrance section can be installed using the 3/8" x 2 1/2" hardware. After installing the entrance section the first straight section should be installed. The flume section should be installed the seam aligned with the topmost hole on the entrance panel, using 5/16" x 1 1/4" hardware and flume washers.

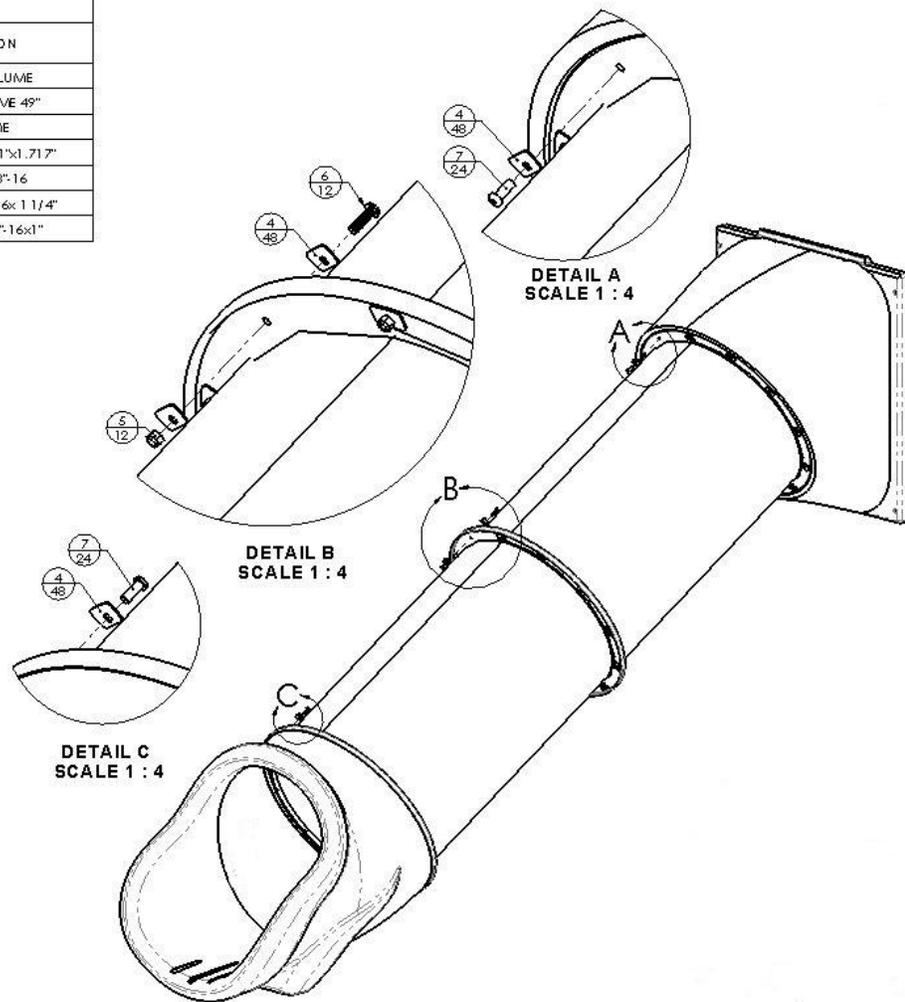
Note: When installing flume sections it is easiest to bolt the sections together by placing a bolt in the top hole then the bottom hole followed by the left and right holes making a + pattern.

Note: Flume assembly works best if one flume section is completely attached before moving on to the next section.

After this is completed the second straight section should be installed in a similar manner.

OPTIONAL STRAIGHT FLUME ASSEMBLY

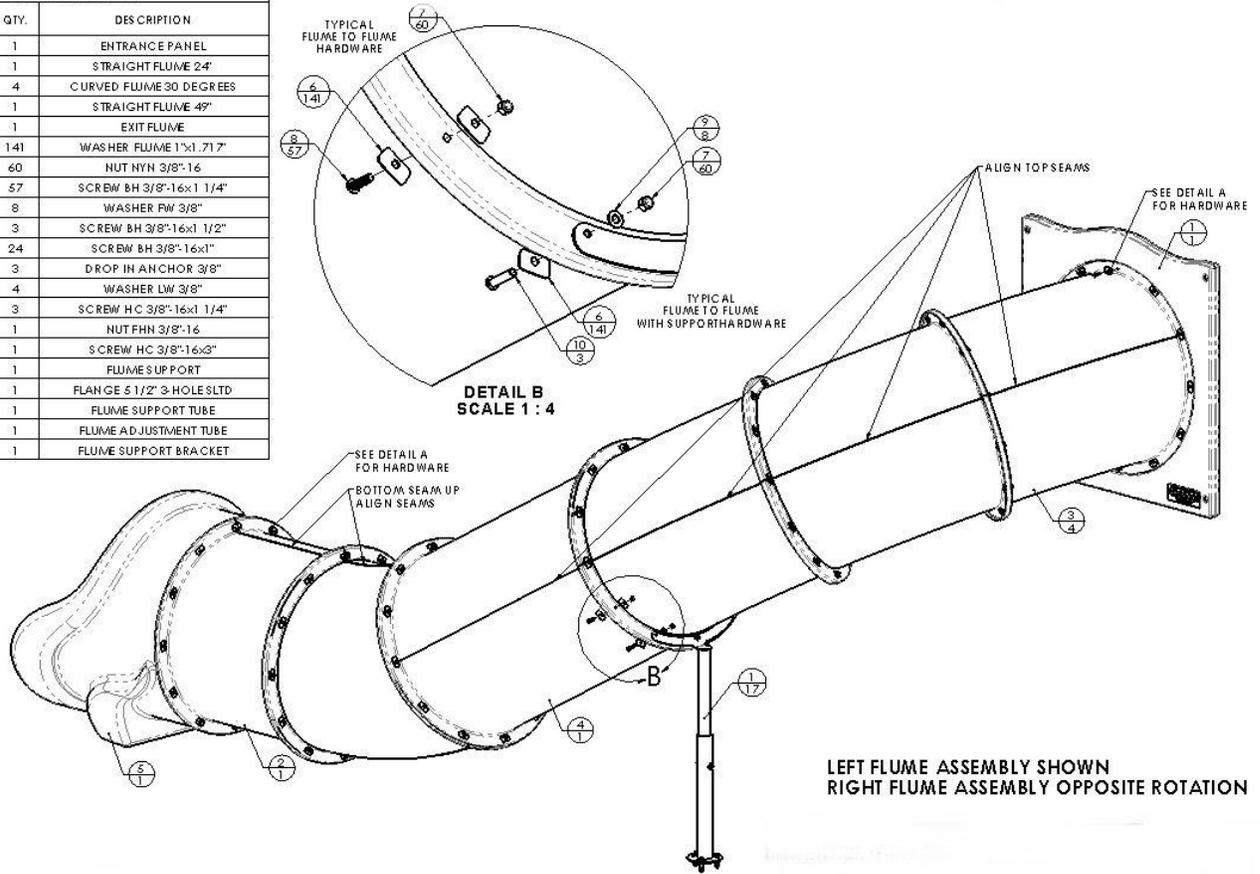
BILL OF MATERIALS			
ITEM NO.	PART #	QTY.	DESCRIPTION
1	99122	1	ENTRANCE FLUME
2	99120	2	STRAIGHT FLUME 49"
3	99121	1	EXIT FLUME
4	20087	48	WASHER FLUME 1"x1.717"
5	20011	12	NUT NYN 3/8"-16
6	70547	12	SCREW BH 3/8"-16x 1 1/4"
7	20014	24	SCREW BH 3/8"-16x1"



To begin installation of the side flumes attach the flume entrance panel using the included 3/8" x 2 1/2" hardware. Once this is completed the first 30° bent section can be attached. The section should have the seam aligned with the second hole from the topmost hole in the entrance panel as shown below. The next two (2) 30° bends can now be attached. These parts should be attached so that the seam aligns with the first 30° bend that was attached.

OPTIONAL ANGLED FLUME ASSEMBLY

BILL OF MATERIALS			
ITEM NO.	PART #	QTY.	DESCRIPTION
1	99123	1	ENTRANCE PANEL
2	99129	1	STRAIGHT FLUME 24"
3	99124	4	CURVED FLUME 30 DEGREES
4	99120	1	STRAIGHT FLUME 48"
5	99125	1	EXIT FLUME
6	20087	141	WASHER FLUME 1"x1.717"
7	20011	60	NUT NYN 3/8"-16
8	70547	57	SCREW BH 3/8"-16x1 1/4"
9	20012	8	WASHER FW 3/8"
10	20016	3	SCREW BH 3/8"-16x1 1/2"
11	20014	24	SCREW BH 3/8"-16x1"
12	20021	3	DROP IN ANCHOR 3/8"
13	20017	4	WASHER LW 3/8"
14	20013	3	SCREW HC 3/8"-16x1 1/4"
15	20004	1	NUT FHN 3/8"-16
16	20150	1	SCREW HC 3/8"-16x3"
17	99013	1	FLUME SUPPORT
18	30068	1	FLANGE 5 1/2" 3-HOLE SLTD
19	99126	1	FLUME SUPPORT TUBE
20	99127	1	FLUME ADJUSTMENT TUBE
21	99128	1	FLUME SUPPORT BRACKET



Once the bend is completed a 48" straight section can be installed with the seam aligned with the seams of the previous 30° section. When installing the lower section the flume stand should be installed as well. The mounting strap of the stand should be positioned on the platform side of the flume section. The last 30° bend can now be installed. This bend should have the seam on the short side aligned with the topmost hole in the straight section. Once this is completed the 24" straight section can be attached with the seam in the topmost position. At this time the Flume exit can now be installed using the included 3/8" x 1" hardware and flume washers. The process can now be repeated for the flume on the opposite side.

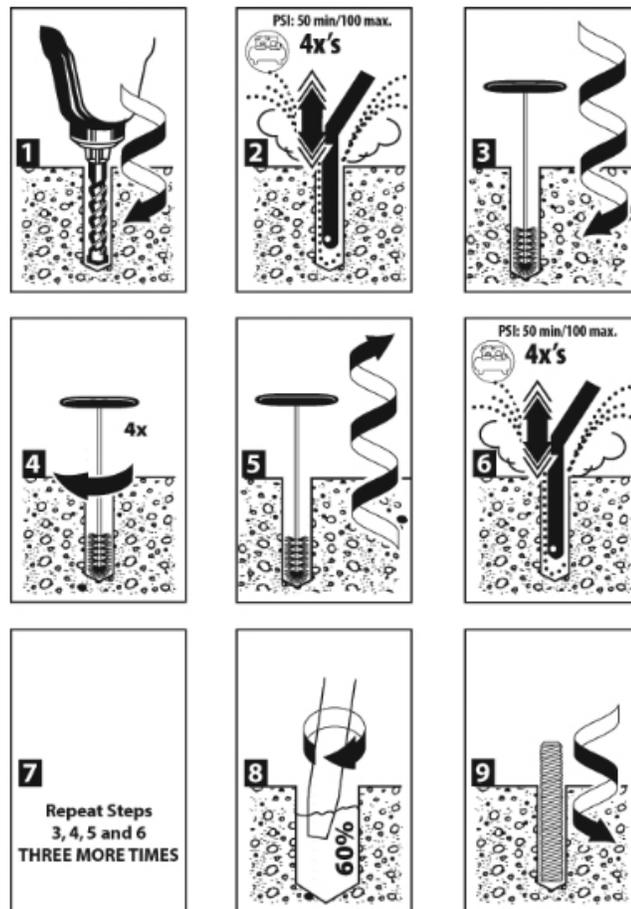
Once the flume assembly is completed the sprayer hardware can be installed. To begin sprayer installation, drill 3/4" two holes in the first flume section of each slide aligned with the second bolt hole down from the topmost position.

Note: When drilling sprayer holes for the side flumes ensure that the holes are at least 12" from the entrance panel when measured perpendicularly.

Once the holes are drilled install the sprayer nozzles and connect the hose sections to the frame. Ensure that all hoses are connected before turning on the water supply for the first time.

At this time the platform can be secured to the deck using the provided 1/2" anchors. Anchors should be secured using ITW redhead adhesive anchoring compound G5 or comparable product.

1. Drill 9/16" holes for 1/2" diameter threaded rod. Clean the hole from the bottom with forced air. Complete preparation of the hole with brush and repeat cleaning with forced air. Ensure that hole is completely free of debris before continuing.
2. When starting new cartridge or new nozzle, dispense and discard enough adhesive until uniform color is achieved. Insert the nozzle into the bottom of the hole and fill to 1/2 the hole depth.
3. Insert rod slowly by hand into the bottom of the hole with a slow twisting motion. This insures adhesive fills voids and crevices and uniformly coats the anchor rod. After the manufacturer suggested cure time is met, install and tighten fixture into place.



4. Check the position of the exit flume support, in relation to the pool and the pillars of the main platform, move to specified dimensions. Then attach flume supports in place with drop in anchors by drilling a 1/2" hole roughly 1 5/8" deep. Once hole is drilled and cleared of debris insert the drop in anchors and set in place using the included tool. Secure flume support with included 3/8" hardware.

Note: Always follow manufacturer recommendations for anchoring adhesive and drop in anchors.

Operator's Guide

Care and Maintenance

The proper care and maintenance of your slide is essential and is your responsibility. Inspect your slide and its components on a regular basis. These inspections should include, but are not limited to, the following:

- Check panels to make sure they are in good condition and show no signs of stress.
- Check each panel's adherence to the frame. Tighten only when they are loose. **Do not over tighten!**
- Check for sharp points and edges.
- Remove or repair any damaged panel areas.
- Clean panels with mild soaps or Windex.
- Remove any discoloration to the stainless steel frame with a 3M scratch pad. Wipe clean with a sponge dampened with Spectra Clean. Repeat these steps several times to passivate the stainless steel. Spectra Clean kits are available from Spectrum Aquatics (Part Number 47906), call 800.791.8056. Do not spray with high-pressure water; only clean with non-chlorinated water.

Pool Slide Rules:

- No sliding without lifeguard/slide attendant on duty
- Wait until slide attendant tells you "GO"
- Feet first sliding only
- One slider at a time – no trains or doubles
- Exit the plunge area immediately
- No dangling jewelry or accessories

Rider Requirements:

- Sliders must be at least 48 inches tall
- Non-swimmers are required to wear life jackets
- Slider cannot hold toys or other items

Please contact your local distributor or Spectrum Customer Service to order parts 406.532.6321